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Technical Data Sheet

Permatex® Contact Cement

AAM Revised 11/06

PRODUCT DESCRIPTION

S.I.N.: 834-300

Permatex® Contact Cement is a neoprene based adhesive designed for fast grab and high strength.

PRODUCT BENEFITS

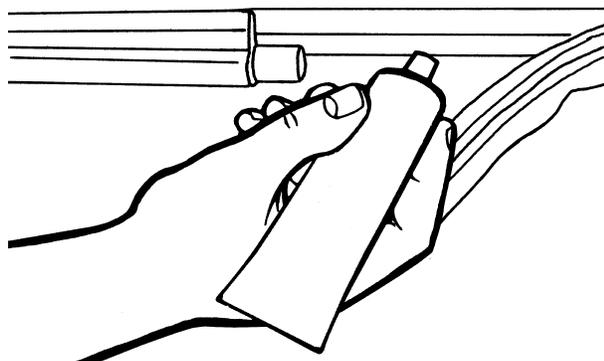
- Moisture resistant
- Fast grab
- Dries quickly

TYPICAL APPLICATIONS

- Weatherstripping
- Rubber, glass, metal

DIRECTIONS FOR USE

1. Surfaces to be bonded must be free from moisture, dirt, grease, wax, rust or scale.
2. Apply a uniform coat to both surfaces to be bonded. Allow to air dry for a minimum of 10 minutes.



3. Reassemble and apply even pressure over the entire area.
4. The adhesive will develop about 90% of its strength within 24 hours.
5. May be brushed on with fast drying.
6. May be applied with a paint roller.

For Cleanup

1. For clean-up, use lacquer thinner.
2. Clean brushes and rollers quickly after use.
3. Clean hands with a dry cloth or Permatex® Fast Orange® hand cleaner.

PROPERTIES OF UNCURED MATERIAL

| | Typical Value |
|----------------------------|--------------------|
| Chemical Type | Neoprene rubber |
| Appearance | Amber medium syrup |
| Odor | Petroleum |
| Specific Gravity | 0.79 |
| Flash Point, Setaflash, °F | <0 |

TYPICAL ENVIRONMENTAL RESISTANCE

| Temperature Resistance | Typical Values |
|------------------------|----------------|
| Continuous, °C (°F) | 49(120) |

Chemical / Solvent Resistance

The product retains effective properties in contact with motor oil, moisture.

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as an adhesive for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

| Part Number | Container Size |
|-------------|--------------------------|
| 25905 | 1.5 fl. oz. tube, carded |

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46° to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

NOTE

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PLEASE CONTACT PERMATEX, INC., TECHNICAL SERVICE DEPARTMENT FOR ASSISTANCE AND RECOMMENDATIONS FOR YOUR SPECIFIC APPLICATION.
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